

### Programme for the visit to Danfoss Poland on 23 & 24 October 2014

5 Chrzanowska, 05-825 Grodzisk Mazowiecki, Poland

*Exact details and times are subject to change*

#### Thursday, 23 October 2014

*p.m.* Arrive at Warsaw Chopin Airport (WAW), free airport shuttle to [Hotel Novotel Warszawa Airport](#), ul. 1 Sierpnia 1, 02-134 Warsaw, Tel. +48 22 575 6000, GPS. N 52° 11' 28.92'', E 20° 58' 53.61''

*Should you arrive at another airport (e.g. Warsaw Modlin Airport, WMI) you must get yourself to the Hotel Novotel Warszawa Airport.*

**18:00 Meeting point: "ECHO" conference room**

Welcome from the EU-Japan Centre, self-introduction by participants

**18:30 Introduction to Lean lecture by Prof. Richard Keegan** (Enterprise Ireland and Trinity College, Dublin), the EU-Japan Centre's Lean/Best Practice advisor.

**20:00 Dinner** at Novotel Warszawa Airport, hosted by the EU-Japan Centre

#### Friday, 24 October 2014

07:30 Check-out

08:00 Meet in the hotel lobby, **departure by coach to [Danfoss Poland Sp. Z.o.o.](#)**

09:00 **Welcome – Introduction of Danfoss**

09:30 **Introduction to Danfoss Productivity Program (DPP)**

10:00 **Introduction to Danfoss Poland**

10:30 Coffee Break

10:45 **Plant tour of Production Halls 1 & 2**

11:45 Lunch and Networking

12:45 **Shop-floor presentations – Best Practice**

- *Continuous improvement focus*
- *KPI's on shop-floor as part of Performance Culture*
- *Flexible Manning System*
- *Quality Kaizens methodology – quick way to improve Quality base on Six Sigma tools*

14:45 Coffee Break

15:00 **Q&A / de-briefing**

**15:30 Group photo and airport transfers to Warsaw Chopin Airport [WAW]** (estimated arrival time: 16:30).  
Onward taxi connection to **Warsaw Modlin Airport [WMI]** for people departing on late Ryanair flights.

#### This LEAN in the EU mission has 4 components:

- **Preparatory lecture** – by Prof. Richard Keegan, to explain the basic theory and to prepare the mission's participants so that they can get the most out of the mission
- **A detailed introduction to Danfoss Productivity Program and to its lean approach** – with a focus on Continuous improvement, Performance Culture, Flexible Manning System and Quality Kaizens methodology – quick way to improve Quality
- **GEMBA (shop-floor) visit** – to see the tools in operation, hear detailed explanations of their application, meet with shop-floor staff and team-leaders and gain a real insight into how the company being visited uses the tools to achieve its stated aims.
- **Q&A / de-briefing** – the Q&A session, led by Richard Keegan, with staff and management from Danfoss Poland Sp. Z.o.o., will enable participants to understand better what they have seen and relate it to their own company's specific needs and operations as well as providing feedback to Danfoss Poland Sp. Z.o.o.